



ROITHNER LASERTECHNIK GmbH

WIEDNER HAUPTSTRASSE 76
TEL. +43 1 586 52 43 -O. FAX. -44

1040 VIENNA AUSTRIA
OFFICE@ROITHNER-LASER.COM



LDP-20-HS

- Heat Sink for LDP-20xx series LD driver
- Al, black anodized, 105x50x39 mm
- Thermal pad included
- 4 x M3 screws included

Installation

Tools required: Cutting blade, tweezers, screw driver (hexagon 2.5 mm)

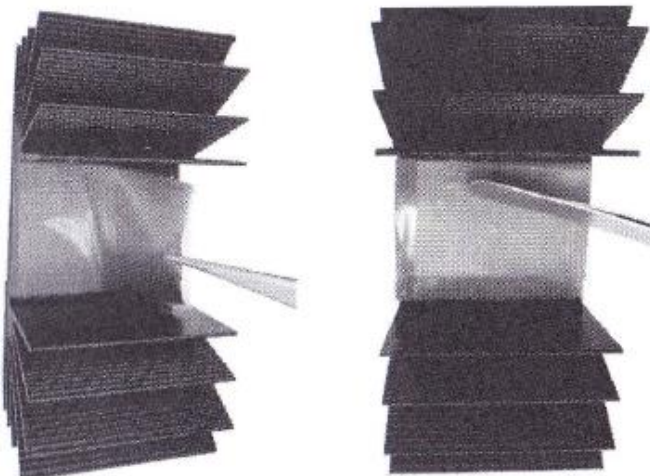
- 1.) Make sure that all surfaces are clean and free of dust
- 2.) The thermal conductive pad is covered by **two** protective sheets. A smooth one, and a perforated one.

-> Remove the smooth protective sheet carefully, without scratching the thermal pad



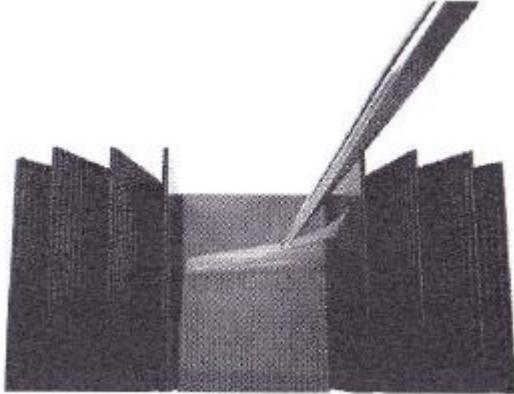
- 3.) Put the thermal pad onto the heat sink

-> Avoid blisters between heat sink and pad, flatten out the pad carefully

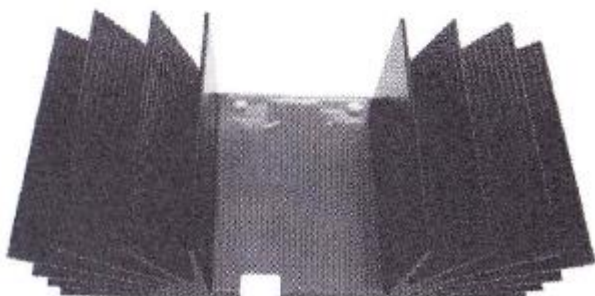
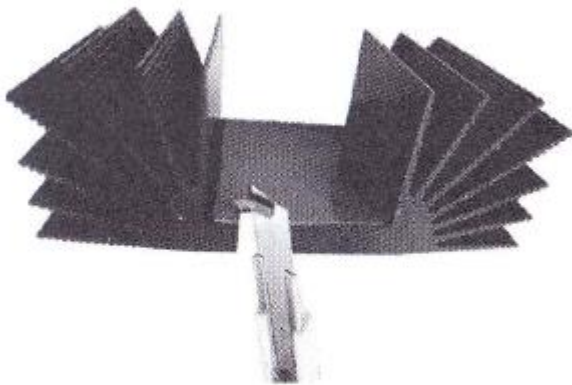
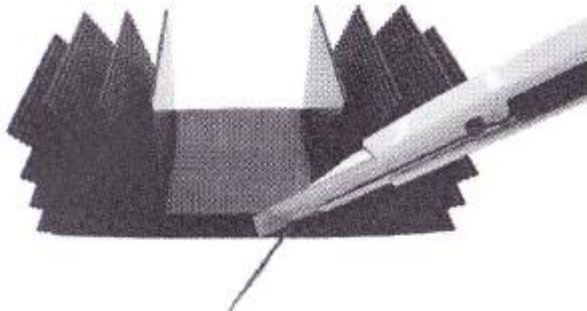




- 4.) Remove the perforated protection sheet from the pad

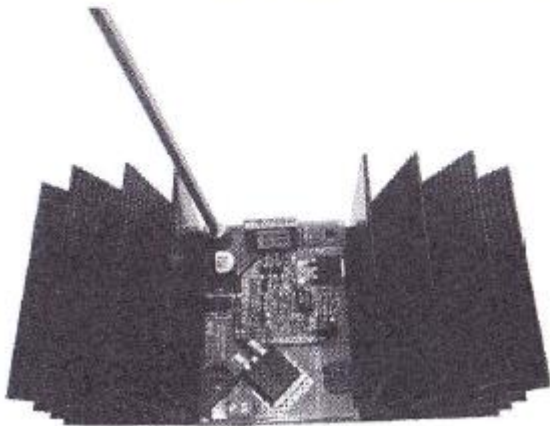
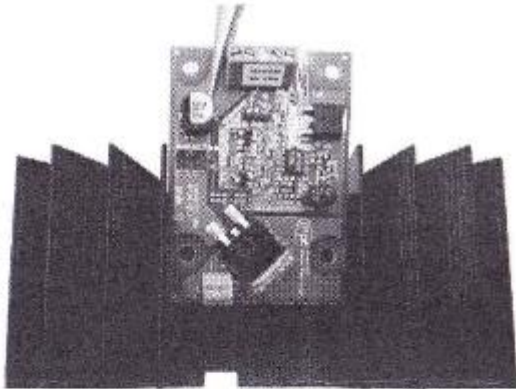


- 5.) Cut off protruding material and milling for X2 connector only
-> Do **NOT** cut drills and milling for X1 connector





- 6.) Fix LPD-20xx on the heat sink with the provided M3 hexagon screws
-> Recommended torque: 0.6 Nm, do not overtighten!



- 7.) Cut off remaining extruding material

