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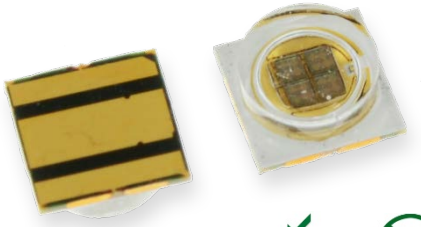
UVR270-4F12



- **Deep Ultraviolet Light Emission Source**
- **270 nm, 48 mW**
- **All Metal Design**
- **Beam Angle 120 deg.**

RoHS COMPLIANT Pb Pb-Free

Description

UVR270-4F12 is an AlGaN based multi emitter **DEEP-UV LED** with a typical peak wavelength of **270 nm** and an optical output power of **48 mW** at a current of **180 mA**. It comes in an all metal 6060 SMD package with low thermal resistance. **UVR270-4F12** is ready for reflow soldering process, and can be delivered on tape and reel.

Maximum Rating (T_{CASE} = 25°C)

Parameter	Symbol	Values Min.	Values Max.	Unit
Power Dissipation, DC	P_D		7	W
Forward Current*	I_F		180	mA
Thermal Resistance (junction-case)	R_{thv}		5	°C/W
Operating Temperature*	T_{OPR}	- 40	+ 60	°C
Storage Temperature	T_{STG}	- 40	+ 100	°C
Soldering Temperature (max. 5s)	T_{SOL}		260	°C

*** Operation close to the absolute maximum ratings may affect device reliability**

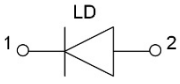
Electro-Optical Characteristics (T_{CASE} = 25°C, I_F =180 mA)

Parameter	Symbol	min.	typ.	max.	Unit
Peak Wavelength*	λ_P	265		275	nm
Radiated Power**	P_O	**38**	**48**		**mW**
Spectral Width (FWHM)	$\Delta\lambda$		15		nm
Forward Voltage	V_F		32	40	V
Viewing Angle	$2\Theta_{1/2}$		**120**		**deg.**

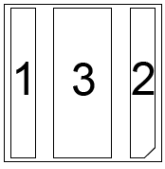
*Peak Wavelength measurement tolerance is ±3nm
**Radiated power measurement tolerance is ±10%

Electrical Connection

Pad	Function
1	Cathode
2	Anode
3	*Heat Sink*



Bottom View:



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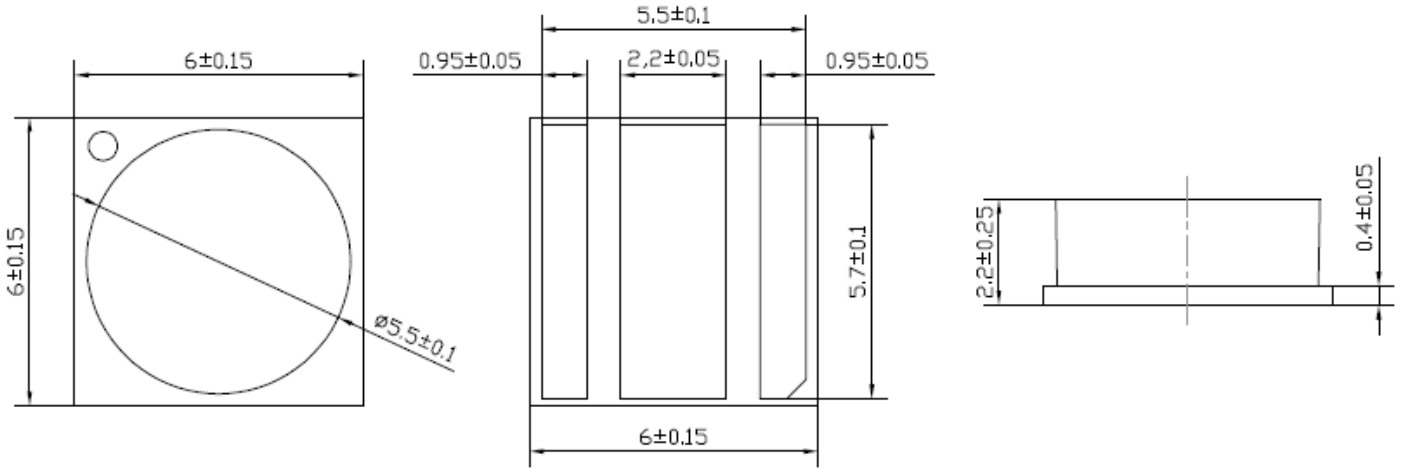
Outline Dimensions

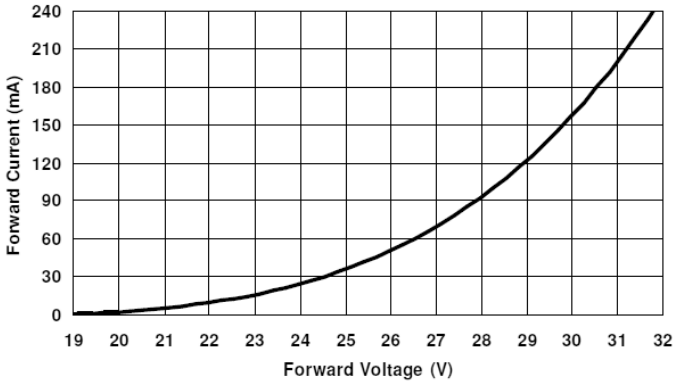
SMD



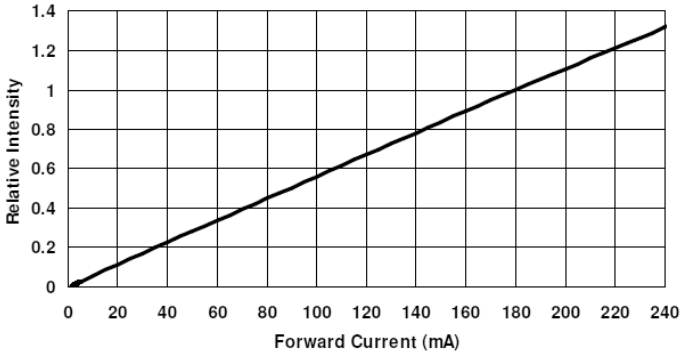
all dimensions in mm

Performance Characteristics

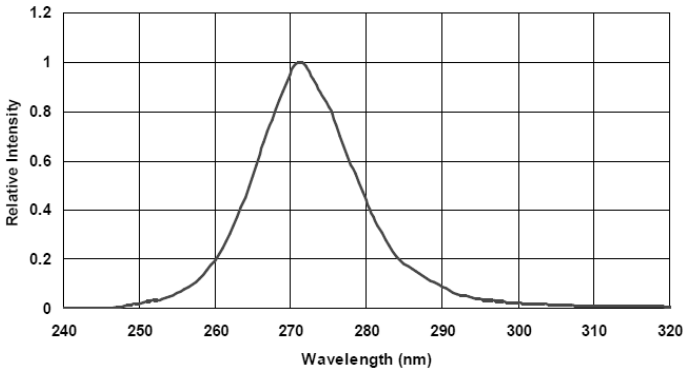
Forward Current vs. Forward Voltage



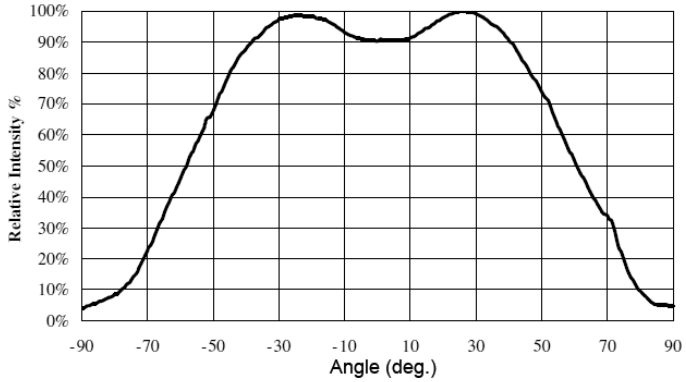
Relative Intensity vs. Forward Current



Spectrum

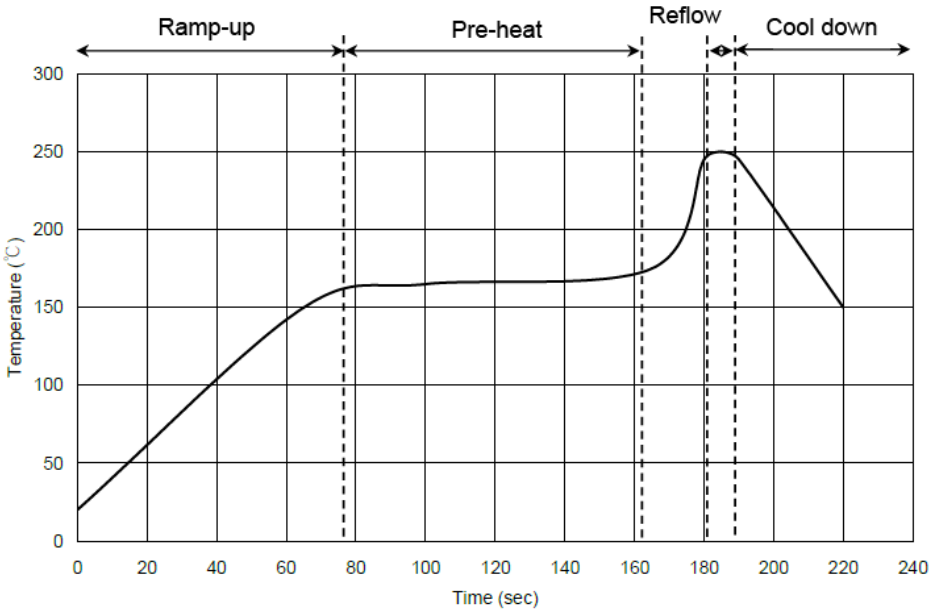


Radiation Pattern



Precautions

Recommended Reflow Soldering Profile



Process	Parameter
Ramp-up rate	< 3 °C/s
Ramp-up time	50-80 s
Pre-heat temp.	*150-180 °C*
Pre-heat time	*< 120 s*
Reflow time	*< 10 s*
Reflow ramp rate	*< 2 °C/s*
Reflow temp	*< 250 °C*
Cool down rate	*< 5 °C/s*

Static Electricity

LEDs are sensitive to electrostatic discharge (ESD). Precautions against ESD must be taken when handling or operating these LEDs. Surge voltage or electrostatic discharge can result in complete failure of the device.

UV-Radiation

During operation these LEDs do emit **high intensity ultraviolet light**, which is hazardous to skin and eyes, and may cause cancer. Do avoid exposure to the emitted UV light. **Protective glasses are recommended**. It is further advised to attach a warning label on products/systems that do utilize UV-LEDs:

Operation

Do *only* operate LEDs with a current source.

Running these LEDs from a voltage source *will* result in complete failure of the device.
Current of a LED is an exponential function of the voltage across it. Usage of current regulated drive circuits is mandatory

Cleaning

For **cleaning**, it is advised to use alcohol based solvents like **isopropyl alcohol**